# **2024 | NAPA VALLEY SAUVIGNON BLANC**

Sourced from a lovely vineyard rising above the Silverado Trail on Rutherford's East Bench, this wine reveals beautiful balance and pure fruit. Aromas of ripe pear and fresh melon layer over an underlying citrus brightness. A short time spent in neutral oak gives it roundness but not at the expense of the balanced acidity that carries the flavors to a decidedly decadent, lingering finish that showcases the rich fruit.



We craft elegant, single-vineyard wines from the Napa Valley.

#### WINEMAKING NOTES

## APPELLATION

Rutherford, Napa Valley

#### VARIETAL

100% Sauvignon Blanc

# PRODUCTION

67 cases

#### RELEASE DATE

May 2025

#### FERMENTATION

Cold fermented in stainless steel and finished in neutral French oak

### DRINKING WINDOW

Now and up to 5 years

# TOTAL ACIDITY (TA)

6.5 g/L

#### PΗ

3.4

#### ALCOHOL

14.8%